

## 4AI Modbus Remote I/O Module

Compact Modbus RTU remote I/O module with four  
0-20mA analog inputs.

### 4 Analog Input Modbus Remote I/O Module

Compact Modbus RTU remote I/O module with four 0–20mA analog inputs, configurable alarm logic.



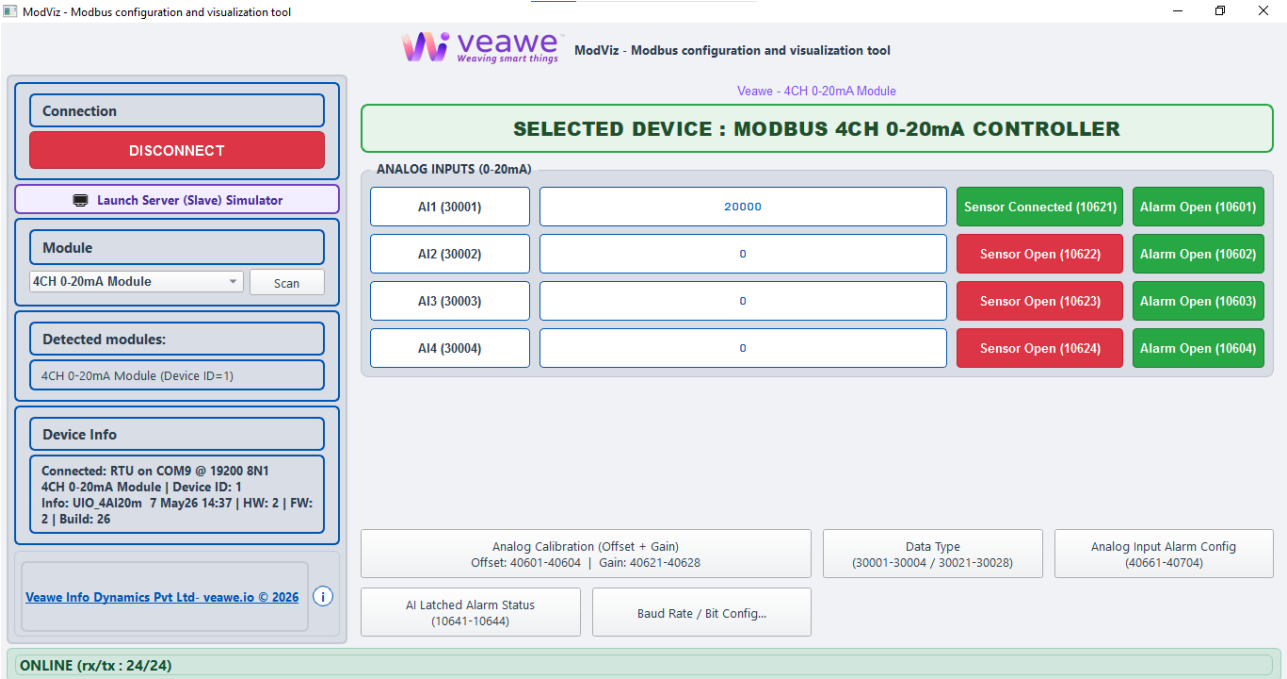
## Key Features

- 4 Channel 0–20mA Analog Inputs
- 16-bit analog resolution
- Raw analog value resolution of 0.001mA
- Sensor open / broken wire indication
- Individual channel offset and gain calibration
- Integer and IEEE754 float value support
- Modbus RTU over RS-485
- Rotary address switch for address selection from 1 to 99
- Wide Supported baud rates from 300 to 115200
- DIN rail mountable
- Dimensions: 110mm × 50mm × 55mm

## ModViz – Modbus Configuration & Visualization Tool

**ModViz** is a powerful yet simple configuration and visualization tool designed to work seamlessly with **Veawe Modbus I/O modules**. It enables engineers, system integrators, and technicians to quickly configure, monitor, and test field devices through an intuitive graphical interface.

The software can be downloaded from <https://veawe.io/modviz/>



## Ordering Information

| Product Code | Description                                       |
|--------------|---------------------------------------------------|
| UIO-4IN-20MA | 4-Channel Analog Input Module (0–20mA)            |
| MIO-2AI-VI   | 2-Channel Analog Input Module (0–20mA / 0–36V DC) |
| UIO-8IN-20MA | 8-Channel Analog Input Module (0–20mA)            |
| UIO-4IN-10V  | 4-Channel Analog Input Module (0–10V DC)          |
| UIO-444-20mA | 4-Channel Analog Input with DI and DO             |

## Applications

- **Industrial Automation** – Monitor 4–20mA analog sensors in PLC and SCADA systems
- **Process Monitoring** – Measure current loop signals from transmitters and sensors
- **Energy & Utilities** – Monitor current-based process parameters from field instrumentation
- **Building Management** – Integrate current-loop sensors for HVAC, power monitoring, and environment control
- **Remote Monitoring** – Ideal for distributed installations and remote data acquisition

## Specifications

| Parameter  | Value                              |
|------------|------------------------------------|
| Mounting   | DIN rail                           |
| Dimensions | 110 mm x 50 mm x 55 mm (L x W x H) |

## Electrical Specifications

| Parameter          | Value     |
|--------------------|-----------|
| Supply Voltage     | 15–24V DC |
| Analog Input Range | 0–20mA    |
| Communication Port | RS-485    |

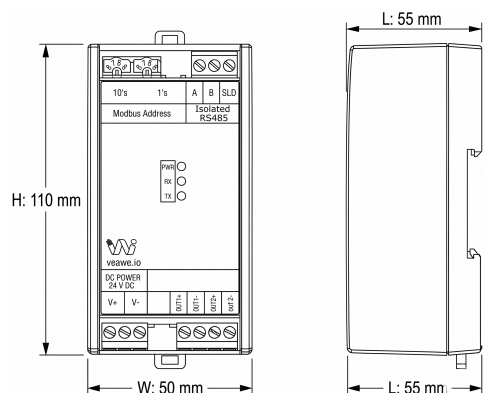
## Input/Output Specifications

| Parameter     | Value    |
|---------------|----------|
| Channel Count | 4        |
| Signal Range  | 0–20mA   |
| Resolution    | 0.001 mA |

Isolation & Protection Specifications

| Parameter                          | Value           | Notes / Description                                                     |
|------------------------------------|-----------------|-------------------------------------------------------------------------|
| Supply Reverse Polarity Protection | Integrated      | Series protection diode (continuous protection, zero reverse leakage)   |
| Supply Isolation                   | Non-Isolated    | Common ground between input power, internal circuitry, analog outputs   |
| Transient Voltage Clamping         | Up to 600W      | Clamps overvoltage spikes (10/100 $\mu$ s peak pulse rating)            |
| EMC & Immunity Standards           | Class-Compliant | Meets IEC 61000-4-2 (ESD), IEC 61000-4-4 (EFT), & IEC 61000-4-5 (Surge) |
| RS-485 Bus ESD Protection          | 15kV HBM/Air    | IEC61000-4-2 Integrated high-ESD protected transceiver on A/B lines     |

Mechanical Dimensions



Terminal Details

Top Connector – RS-485

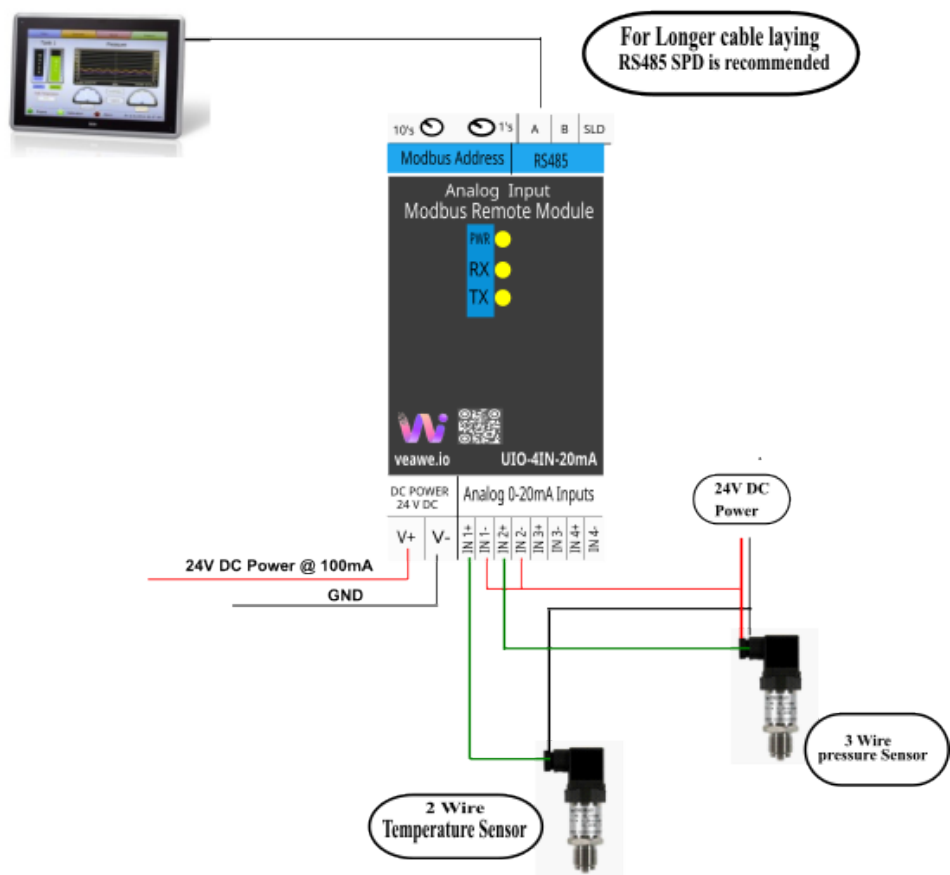
| Pin    | 1 | 2 | 3      |
|--------|---|---|--------|
| Signal | A | B | Shield |

Analog input Connector

| Pin    | 1    | 2    | 3    | 4    |
|--------|------|------|------|------|
| Signal | CH1+ | CH1- | CH2+ | CH2- |

## Wiring Diagrams

Note: All images and connection diagrams shown are for illustrative purposes only and may differ from the actual product.



## Communication Interface

| Protocol   | Physical Layer | Default Baud Rate | Default Format |
|------------|----------------|-------------------|----------------|
| Modbus RTU | RS-485         | 19200             | 8N1            |

## Basic Process Registers

| Signal           | Address                   | Type          | Description                                     |
|------------------|---------------------------|---------------|-------------------------------------------------|
| AI1–AI4 (0–20mA) | 30001–30004 / 30021–30028 | int16 / float | Raw analog (0.001mA) / Scaled engineering value |

## Supported Modbus Function Codes

| Read                        | Write                         |
|-----------------------------|-------------------------------|
| 01 – Read Coils             | 05 – Write Single Coil        |
| 02 – Read Discrete Inputs   | 06 – Write Single Register    |
| 03 – Read Holding Registers | 15 – Write Multiple Coils     |
| 04 – Read Input Registers   | 16 – Write Multiple Registers |

## Register Map Overview

| Function          | Address Range | Type  | Description                         |
|-------------------|---------------|-------|-------------------------------------|
| Discrete Inputs   | 10601–10604   | Bit   | AI1 to AI4 alarm indication         |
| Discrete Inputs   | 10621–10624   | Bit   | AI1 to AI4 sensor open indication   |
| Discrete Inputs   | 10641–10644   | Bit   | AI1 to AI4 latched alarm indication |
| Coils             | 00601–00604   | Bit   | Reset AI alarm counter              |
| Input Registers   | 30001–30004   | int16 | AI1 to AI4 raw value                |
| Input Registers   | 30021–30028   | float | AI1 to AI4 scaled value             |
| Input Registers   | 30601–30604   | int16 | AI1 to AI4 alarm counters           |
| Holding Registers | 40101         | int16 | Slave address                       |
| Holding Registers | 40102         | int16 | Baud rate selection                 |
| Holding Registers | 40103         | int16 | Serial format                       |
| Holding Registers | 40601–40604   | int16 | AI1 to AI4 offset                   |
| Holding Registers | 40621–40628   | float | AI1 to AI4 gain                     |
| Holding Registers | 40661–40664   | int16 | AI1 to AI4 alarm mode               |
| Holding Registers | 40681–40684   | int16 | AI1 to AI4 alarm minimum            |
| Holding Registers | 40701–40704   | int16 | AI1 to AI4 alarm maximum            |

## Detailed Register Tables

### Discrete Inputs (1xxxx)

#### Analog Input Live Alarm Status

| Function        | Address Range | Type | Description                 |
|-----------------|---------------|------|-----------------------------|
| Discrete Inputs | 10601–10604   | Bit  | AI1 to AI4 alarm indication |

If an analog sensor vale is out of the range set in Alarm Configuration:

- Alarm indication status bit is set

#### Analog Sensor Open Status

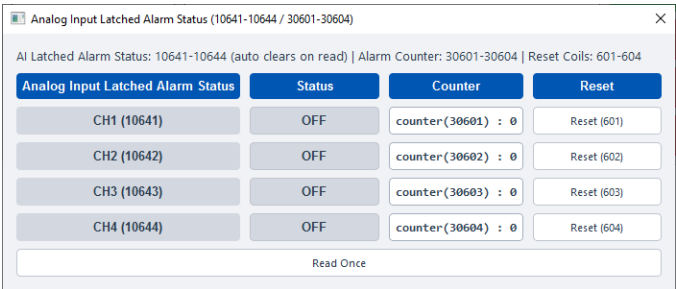
| Function         | Address Range | Type | Description                       |
|------------------|---------------|------|-----------------------------------|
| Discrete In-puts | 10621–10624   | Bit  | AI1 to AI4 sensor open indication |

If an analog sensor is disconnected or open:

- Analog value reads as 0.000mA
- Corresponding sensor open status bit is set

#### Analog Input Latched Alarm Status

| Function         | Address Range | Type | Description                                          |
|------------------|---------------|------|------------------------------------------------------|
| Discrete In-puts | 10641–10644   | Bit  | AI1 to AI4 latched alarm status, Auto clears on read |



Latched alarm status stays high even after the alarm is cleared and auto clears only after the master reads this bit

## Coils (0xxxx)

### AI Alarm Counter Reset

| Function | Address Range | Type | Description            |
|----------|---------------|------|------------------------|
| Coils    | 00601–00604   | Bit  | Reset AI alarm counter |

Writing 1 to the coil resets the corresponding Retentive Alarm counter value, This bit is self clearing

## Input Registers (3xxxx)

### Analog Input Values

| Function        | Address Range | Type  | Description               |
|-----------------|---------------|-------|---------------------------|
| Input Registers | 30001–30004   | int16 | AI1 to AI4 raw value      |
| Input Registers | 30021–30028   | float | AI1 to AI4 scaled value   |
| Input Registers | 30601–30604   | int16 | AI1 to AI4 alarm counters |

## Holding Registers (4xxxx)

### Analog Input Calibration

| Function          | Address Range | Type  | Description       |
|-------------------|---------------|-------|-------------------|
| Holding Registers | 40601–40604   | int16 | AI1 to AI4 offset |
| Holding Registers | 40621–40628   | float | AI1 to AI4 gain   |

Analog Calibration (Offset + Gain)

Offset Registers: 40601-40604 (int16, 0.001 mA per count)    Gain Registers: 40621-40628 (IEEE-754 float)

Engineering Value = (Raw + Offset) x Gain

| Channel | Offset Reg | Offset                         | Gain Reg    | Gain                                  |
|---------|------------|--------------------------------|-------------|---------------------------------------|
| AI1     | 40601      | <input type="text" value="0"/> | 40621-40622 | <input type="text" value="1.000000"/> |
| AI2     | 40602      | <input type="text" value="0"/> | 40623-40624 | <input type="text" value="1.000000"/> |
| AI3     | 40603      | <input type="text" value="0"/> | 40625-40626 | <input type="text" value="1.000000"/> |
| AI4     | 40604      | <input type="text" value="0"/> | 40627-40628 | <input type="text" value="1.000000"/> |

Write

Gain Calculator Helper

Formula: Gain = Maximum Engineering Value / ( Maximum Raw Analog Value(20000) - Offset)

|                 |                                       |                           |                                  |
|-----------------|---------------------------------------|---------------------------|----------------------------------|
| Offset          | <input type="text" value="0"/>        | Engineering Value         | <input type="text" value="100"/> |
| Calculated Gain | <input type="text" value="0.005000"/> | <div>Calculate Gain</div> |                                  |

Examples: Offset value 1000 = +1.000mA, Gain value 0.005 = multiplier correction

Analog Input Alarm Configuration

| Function          | Address Range | Type  | Description              |
|-------------------|---------------|-------|--------------------------|
| Holding Registers | 40661–40664   | int16 | AI1 to AI4 alarm mode    |
| Holding Registers | 40681–40684   | int16 | AI1 to AI4 alarm minimum |
| Holding Registers | 40701–40704   | int16 | AI1 to AI4 alarm maximum |

Analog Input Alarm Configuration

Mode values: 0=Disabled, 1=Outside Min or Max, 2=Max Only, 3=Min Only, 4=Inside Min and Max

| AI  | Mode                                                                                                            | Min (int16)                    | Max (int16)                    |
|-----|-----------------------------------------------------------------------------------------------------------------|--------------------------------|--------------------------------|
| AI1 | <div>0 - Disabled<br/>1 - Outside Min or Max<br/>2 - Max Only<br/>3 - Min Only<br/>4 - Inside Min and Max</div> | <input type="text" value="0"/> | <input type="text" value="0"/> |
| AI2 |                                                                                                                 | <input type="text" value="0"/> | <input type="text" value="0"/> |
| AI3 |                                                                                                                 | <input type="text" value="0"/> | <input type="text" value="0"/> |
| AI4 | <div>0 - Disabled</div>                                                                                         | <input type="text" value="0"/> | <input type="text" value="0"/> |

Read Once

Write

- Alarm Modes Values: -
- 0 = Disabled
  - 1 = Outside minimum or maximum
  - 2 = Maximum only
  - 3 = Minimum only
  - 4 = Inside minimum and maximum window

Communication Settings

| Address | Type  | Description                                  |
|---------|-------|----------------------------------------------|
| 40101   | int16 | Modbus server (slave) address (switch value) |
| 40102   | int16 | Baud rate selection                          |
| 40103   | int16 | Serial format selection                      |

Modbus Address (40101)

This is set using the rotary or DIP switches.

Baud Rate Register (40102) and Serial Format Register (40103)

| Value | Baud Rate | Value | Baud Rate | Value | Format |
|-------|-----------|-------|-----------|-------|--------|
| 0     | 300       | 7     | 9600      | 0     | 8N1    |
| 1     | 600       | 8     | 14400     | 1     | 8E1    |
| 2     | 1200      | 9     | 19200     | 2     | 8O1    |
| 3     | 1800      | 10    | 38400     | 3     | 8N2    |
| 4     | 2400      | 11    | 57600     | 4     | 8E2    |
| 5     | 4800      | 12    | 62500     | 5     | 8O2    |
| 6     | 7200      | 13    | 115200    |       |        |

Default: 19200 baud, 8N1.

Baud Rate / Bit Setting Config

×

Baud / Bit Config

Device ID (switch value) (40101):

Baud Rate (40102): 

9 - 19200

Bit Setting (40103): 

0 - 8N1

Write

Read Config

Close

## Default Settings

| Setting       | Default                |
|---------------|------------------------|
| Slave Address | As per switch position |
| Baud Rate     | 19200                  |
| Serial Format | 8N1                    |

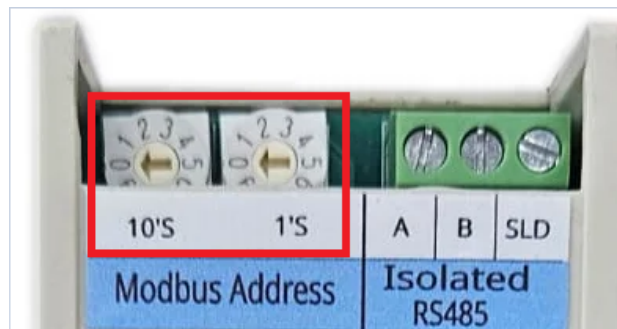
## Configuration Settings

### Default Mode

Default mode is useful when communication settings are unknown.

When the rotary address switch is set to 00:

- Server address = 1
- Baud rate = 19200
- Serial format = 8N1



Changing to default mode does not overwrite stored settings. Stored settings remain unchanged until written through Modbus.

## LED Indications and Diagnostics

| LED   | Description                |
|-------|----------------------------|
| Power | Module power ON indication |
| Tx    | RS-485 transmit activity   |
| Rx    | RS-485 receive activity    |

## Calibration and Engineering Values

The module internally measures analog current input as a raw integer value.

Examples:

- 0mA = 0
- 4mA = 4000
- 12mA = 12000
- 20mA = 20000

Raw values are stored in int16 registers with a resolution of 0.001mA.

Engineering value registers allow the raw current value to be converted into user units such as pressure, temperature, tank level, flow, weight, and percentage.

| Sensor Type             | Input Range | Engineering Value Range |
|-------------------------|-------------|-------------------------|
| Pressure transmitter    | 4–20mA      | 0 to 10.0 Bar           |
| Tank level sensor       | 4–20mA      | 0 to 100%               |
| Temperature transmitter | 4–20mA      | 0 to 200°C              |

Engineering values are available in float format using IEEE754 registers.

Formula:

**Engineering Value = (Raw Value + Offset) × Gain**

Where:

- Raw Value = measured current in 0.001mA units
- Offset = calibration correction in 0.001mA units
- Gain = engineering unit multiplier

Example:

- Raw input = 12000
- Offset = –4000
- Gain = 0.01
- Engineering value = 80

This can be used for a transmitter scaled from 0–20mA to –40 to +160°C.

| Raw to mA          | Raw Value | Offset | Gain    | Result  |
|--------------------|-----------|--------|---------|---------|
| 4–20mA to 0–100%   | 12000     | 0      | 0.001   | 50.0%   |
| 4–20mA to 0–10 Bar | 12000     | –4000  | 0.00625 | 5.0 Bar |
| 4–20mA to 0–200°C  | 12000     | –4000  | 0.0125  | 100.0°C |

## Revision History

| Revision | Date       | Changes                                           |
|----------|------------|---------------------------------------------------|
| Rev 1.0  | 2026-08-10 | Initial datasheet, HW Version = 3, FW Version = 2 |

Get the latest version of this datasheet : **[click here..](#)**

## Support

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