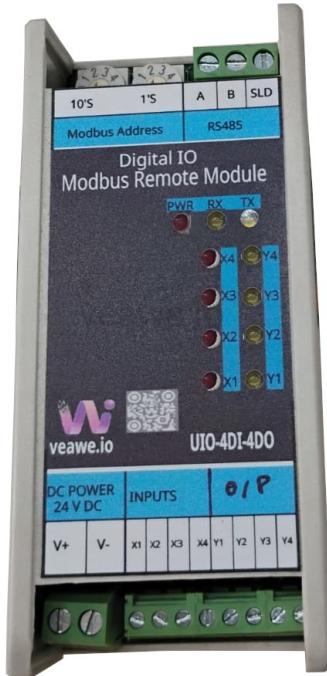




Remote IO Module / Modbus transmitter
UIO-4DI4DO



Features

- 4 Digital Inputs and 4 Digital Outputs
- Modbus RS-485 Protocol Interface.
- Convenient address selection rotatory switch from 1 – 99 Address
- Complete range of baud rate settings supported
- Suitable for both Din Rail and Wall Mountable
- Product Dimensions 110mm x 50mm x 55mm (L x W x H)

Supported Modbus Function Codes

- 01 – Read Coil Outputs
- 02 – Read Discrete Inputs
- 03 – Read Holding Registers
- 04 – Read Input Registers
- 05 – Write Single Coil
- 06 – Write Single Register
- 15 – Write Multiple Coils
- 16 – Write Multiple Registers

Discrete Inputs (Read Only)

(10001) to (10004)

- Input 1~4 Status. 1 indicates Input is High and 0 indicates Low

Coils (Read / Write)

(20001) to (20004)

- Digital Output 1~4 Status and Control.
Setting this bit to 1 will Switch ON Digital Output and 0 will switch OFF

(20009) to (20010)

- Digital Input 1 ~ 2 Count Reset respectively
Setting this bit to 1 will Reset the count value stored. This coil auto reset to 0 once the operation is complete

(20011) to (20012)

- Digital Input 3 ~ 4 does not support counters

Input Registers (Read Only)

(30001) ~ (30004)

- Undefined

(30005) ~ (30006)

- RPS value in 16bit signed for Digital Input 1 ~ 2 respectively

(30007) ~ (30008)

- RPM value in 16bit signed for Digital Input 1 ~ 2 respectively

(30009) ~ (30012)

- 32 bit unsigned Retentive memory Digital Input 1 & 2 Count values

(30013) ~ (30016)

- Digital Input 3 ~ 4 does not support counters

Holding Registers (Read/Write)

(40001) ~ (40015)

- Undefined

(40016) ~ (40017)

Digital Input 1 ~ 2 Mode Register respectively

- 0 – Digital Input 1~2 Discrete
- 1 – Digital Input 1~2 RPM Measurement
- 2 – Digital Input 1~2 Production Counter

(40018) ~ (40019)

PPR – Pulse per revolution for RPM 1 ~ 2

- 1 ~ 2000 – No.of pulses per revolution of the connected input

Configuration Setting

(40101)

- Device Address as per the address switch – (Read Only)

(400102)

(Reg.Value) – Baud Rate

0 – 300	8 – 14400
1 – 600	9 – 19200
2 – 1200	10 – 38400
3 – 1800	11 – 57600
4 – 2400	12 – 62500
5 – 4800	13 – 115200
6 – 7200	
7 – 9600	Default. 9 – 19200

(40103)

(Reg.Value) – Bits, Parity, Stop Bit

0 – 8 N 1
1 – 8 E 1
2 – 8 O 1
3 – 8 N 2
4 – 8 E 2
5 – 8 O 2

Default. 0 – 8 N 1

Default Mode Switch

Default mode is handy when the serial communication setting are forgotten.

Setting the Address switch to 00 will put the device in default mode

- Address Set to 00 – Default mode ON
 - Slave Address – 1, Baud 19200, 8N1
- Address Set to non 00 – Default mode OFF
 - As per the saved configuration values.

Note:

No parameter selection is changed just by entering the default mode. All the parameters remains same including the communication settings unless changed by the master or if there is a corruption in data error indicated in normal mode the device will try to recover to Factory settings.

This mode can be used to read the present settings and/or change the settings

Diagnostics

Tx LED	- Quick Blink Indicates Tx Data in Normal operation
Rx LED	- Quick Blink Indicates Rx Data in Normal operation
Power LED	- Power Supply Status

Electrical Details

Power Supply: 12V to 24 V DC

Connector Type: 5.08mm Fixed Screw terminal block

Top Connector

RS485		
A+	B-	E
1	2	3

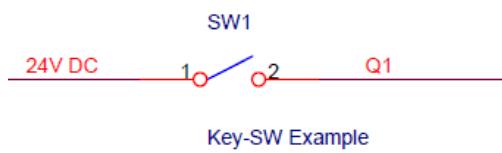
Bottom Connector

Power	
V+	V-
1	2

Sensor Connector							
X1	X2	X3	X4	Y1	Y2	Y3	Y4
1	2	3	4	5	6	7	8

Connection Example

Input Connection



Output Connection

